



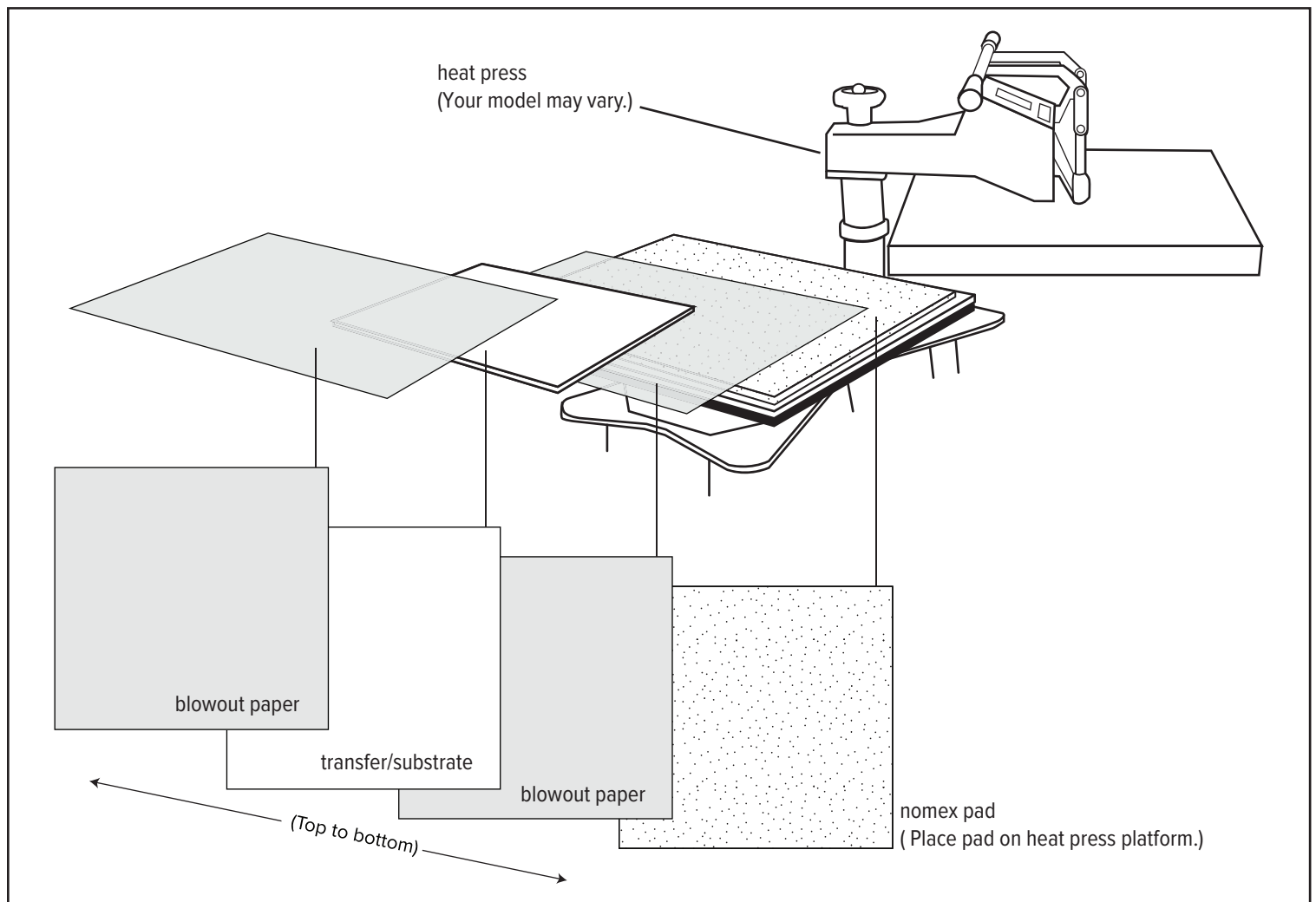
# Unisub Sublimation Overview

Setting Up For Success

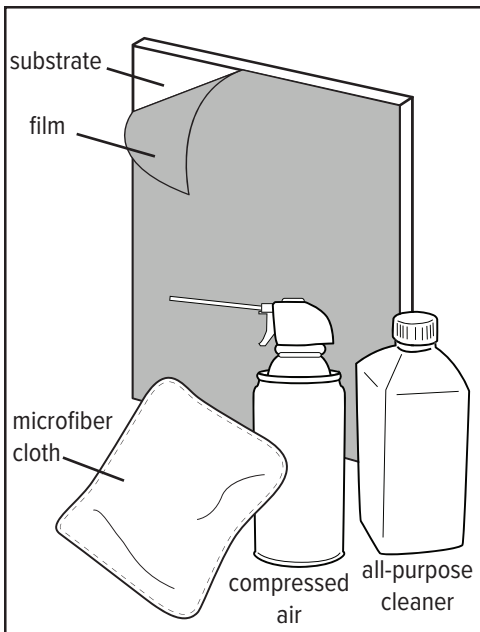
## **MATERIALS NEEDED:**

- Unisub Bare Product
- Printed Transfer and Scissors
- Sublimation Printer (RIP Printing Software)
- Small Swing Away Heat Press set to 400° F  
(Heat Gloves and Heat Tape)
- Blowout Paper
- Cloth for Cleaning and All-Purpose Cleaner

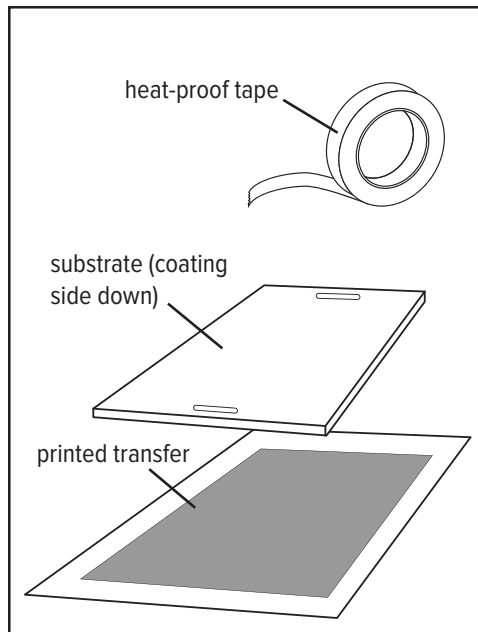
## **INSTRUCTIONS**



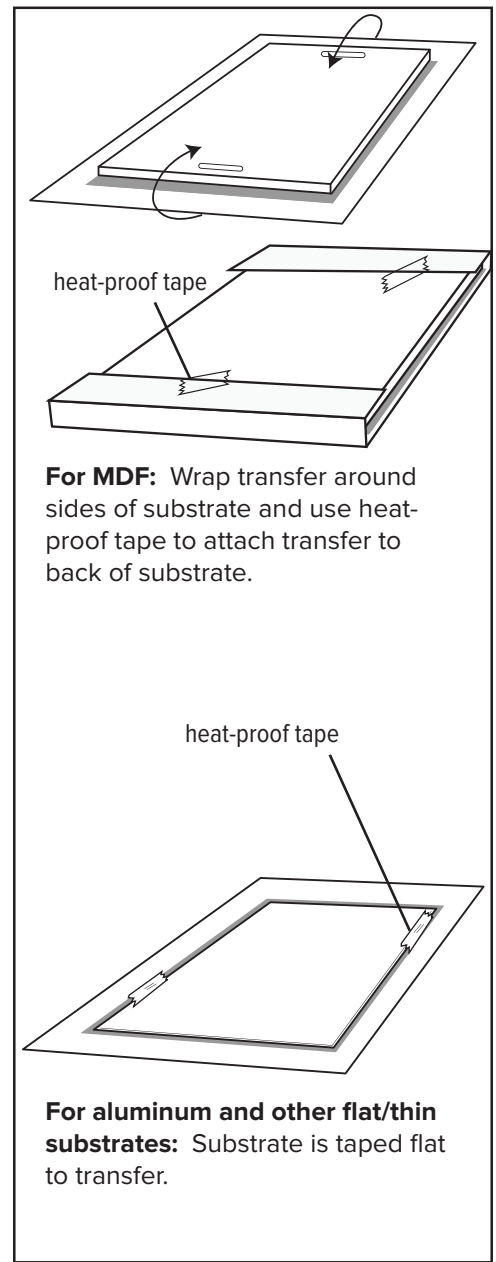
**Step 1:** Prepare heat press with the proper layers.



**Step 1:** Peel film from substrate (if applicable). Clean substrate using microfiber cloth, all-purpose cleaner, and/or compressed air.

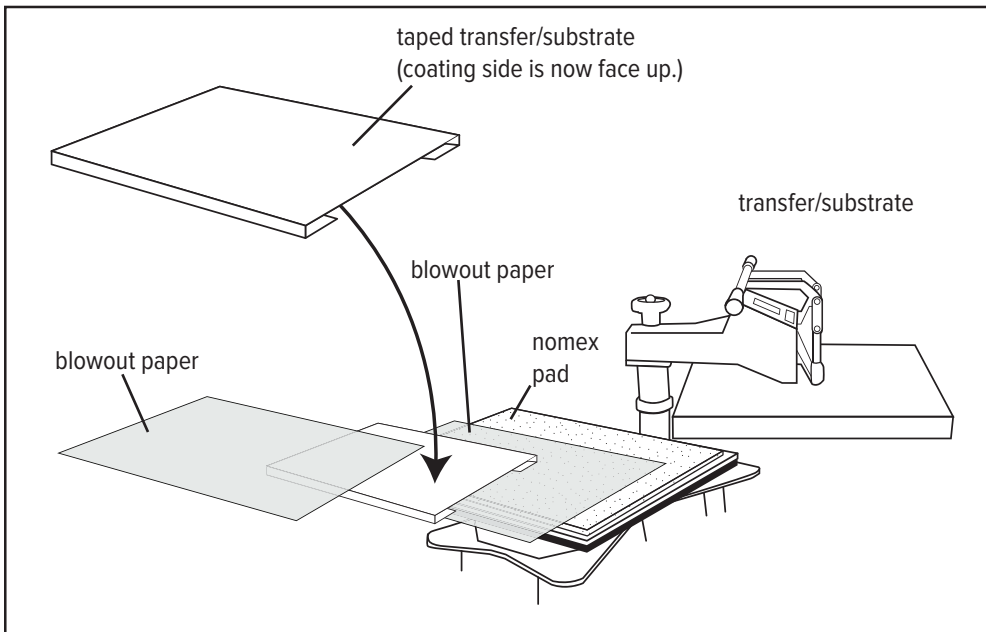


**Step 2:** Place substrate (coating side down) onto printed transfer sheet. Maintaining appropriate bleed for your substrate, use heat-proof tape to attach the substrate to the transfer sheet.



**For MDF:** Wrap transfer around sides of substrate and use heat-proof tape to attach transfer to back of substrate.

**For aluminum and other flat/thin substrates:** Substrate is taped flat to transfer.



**Step 3:** Flip taped transfer/substrate upside down (substrate coating will be face up at this point, but covered from view by the transfer paper) and place it in the heat press between the two layers of blowout paper.